

# UESL Lighted End Seal Kit

## Installation Instructions

For Self-Regulating & Constant Wattage Heating Cables



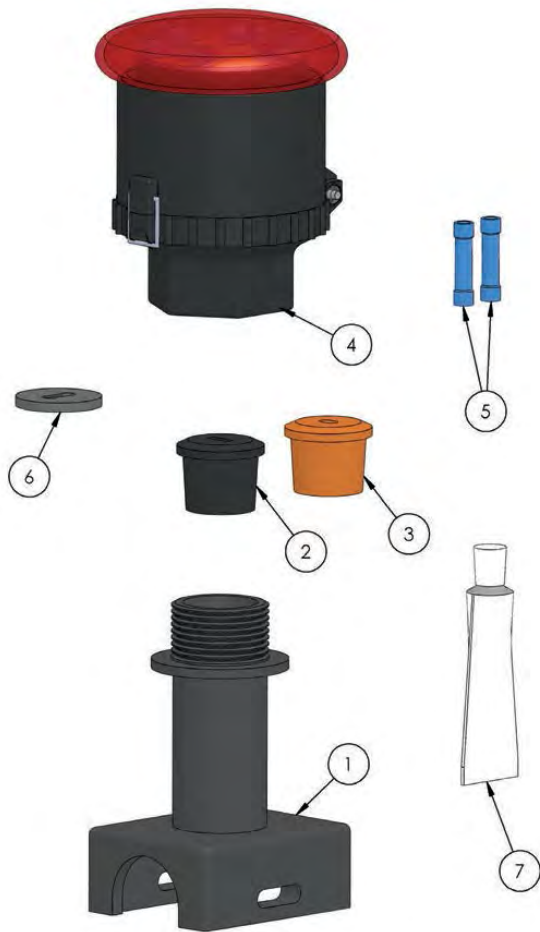
**TRASOR**

PJ498  
161-562581-073  
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# UESL Lighted End Seal Kit

## Self-Regulating & Constant Wattage Heating Cable Installation Instructions



Item	Qty	Description
1	1	Pipe Standoff
2	1	Self-Regulating Cable Grommet
3	1	Constant Wattage Cable Grommet
4	1	120V-277V LED Assembly
5	2	Insulated Connectors
6	1	Strain Relief Part
7	1	RTV

### General

The UESL lighted end seal kit is used for electrical termination of self-regulating and constant wattage cables.

Each kit contains the terminations needed to make all electrical connections.

### Certifications & Approvals

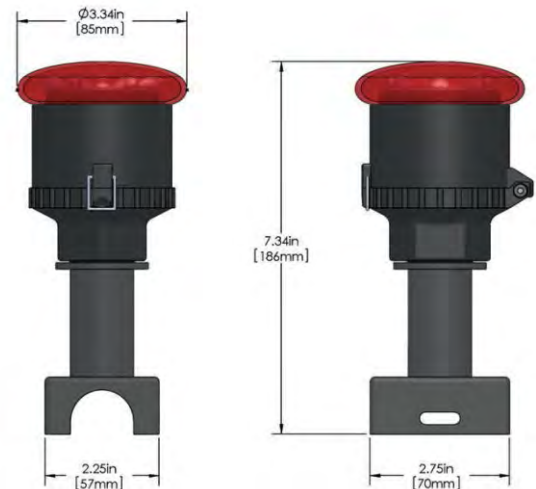
IP66 NEMA/Type 4X  $-60^{\circ}\text{C} < T_a < +55^{\circ}\text{C}$   
 Ordinary & Hazardous Locations  
 Class I, Division 2 Groups A,B,C, & D  
 Class II, Division 2, Groups F & G, Class III



### Tools Required for Kit Installation



### Actual Kit Dimensions



## **⚠ WARNING**

**HAZARD OF ELECTRIC SHOCK.** Disconnect all power before opening. All installations must be effectively grounded in accordance with the National Electrical Code.

## **⚠ WARNING**

Turn off power before removing junction box cover at all times.

## **⚠ WARNING**

Users should install adequate controls and safety devices with their electric heating equipment. Where the consequences of failure may be severe, back-up controls are essential. Although the safety of the installation is responsibility of the user, Trasor will be glad to assist in making equipment recommendations.

### **Order Separately**

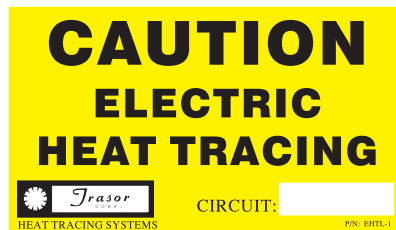
#### **Pipe Straps**

PS-1 - 1/2" to 3/4" pipes  
PS-3 - 1" to 3" pipes  
PS-6 - 3" to 6" pipes  
PS-18 - 6" to 18" pipes



#### **Caution Labels**

EHTL-1 - Single Labels  
EHTL-5 - 5-Pack of EHTL-1



#### **Fiberglass Tape**

FGT-66 - For non-SS pipes & install temp > 40F  
FGT-66-S - For SS pipes or install temp < 40F



#### **Small Pipe Adapter**

SPA - For mounting to pipes 1-1/2" and smaller

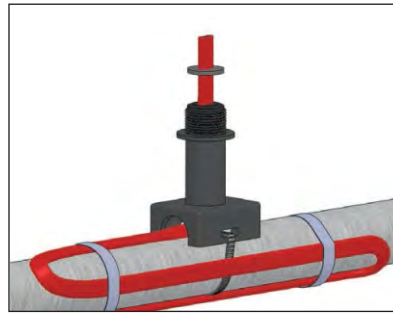


## All Cable Instructions

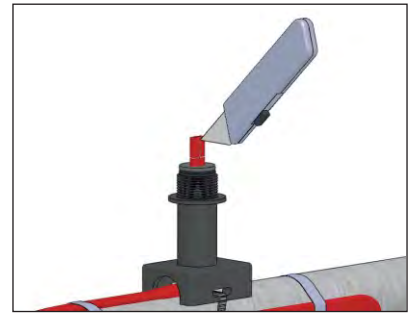
Braid Only and CWM Cable Special Instructions Denoted By \*



1. Insert heating cable through pipe standoff and grommet as shown. 1-1/2 inches of cable should extend past the grommet. Strap pipe standoff to the pipe with pipe strap (Trasor PS-3 pipe strap is included. Order different sized straps separately, UESL to be mounted vertically only). Then attach extra cable to pipe as shown to create a service loop. For Pipes smaller than 1-1/2 inches diameter a small pipe adapter is required.

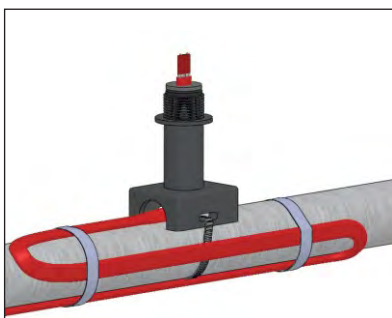


2. Place strain relief part onto cable until it is directly on top of the grommet.

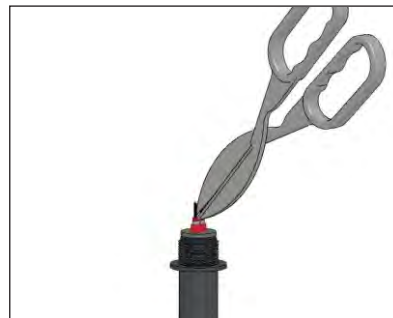


3. 1-1/4 Inches of cable should extend above the grommet. Score the outer insulation 1" from the end of the cable. Lightly cut the outer jacket up the center to end of heating cable and remove the jacket from the cable.

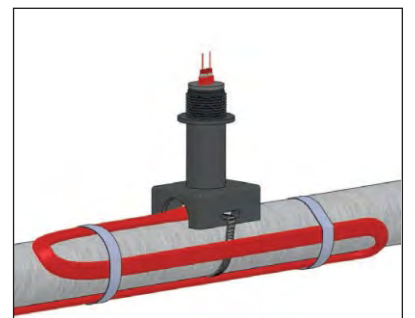
\*Skip this step if using braid only cable



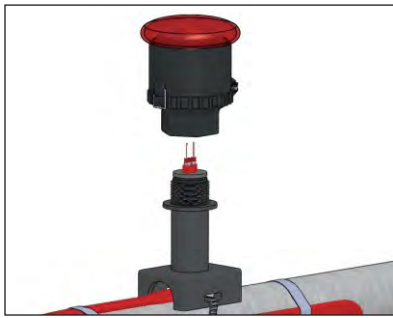
4. Using wire cutters, trim exposed grounding braid away from the end of the cable as shown. When trimming braid, trim as close to outer jacket as possible.



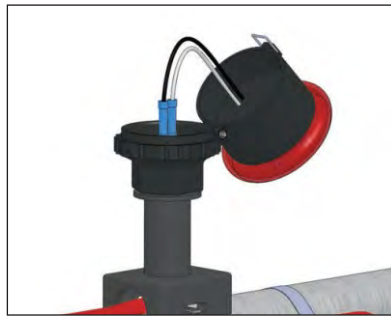
5. Score the inner insulation 1/2" from the end. Lightly cut the inner jacket up the center to end of heating cable and remove the inner jacket from the cable.



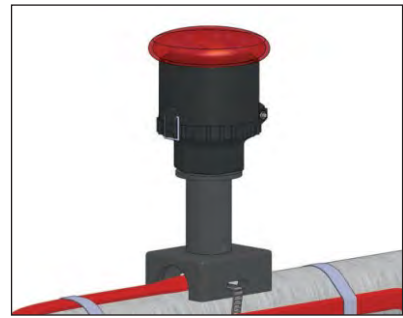
6. Use an utility knife or similar tool to strip all remaining black material from bus wires. When stripping be careful not to damage or cut buss wires.



**7.** Attach LED Assembly to pipe stand off as shown. Liberally apply RTV over the exposed matrix and leads.



**8.** Using crimping tool crimp white wire from LED assembly to one buss wire and black wire to the other buss wire.



**9.** Close lid and snap locking mechanism in place. Finished UESL Lighted End Seal should look as shown.

# TRASOR

Electrical Heat Trace Systems

800-324-1551

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